



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO041426	SAB003-VU	1	1	COD	MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey) : MATERIAL: GE PLASTIC LEXAN™ SHEET receive sf 84 sheet 48" x 96" x .125" F60029 color code GY3778				2,688	1/14/2019	2,688		S143881	Stock	1/10/2019	\$ 8.61 / sf	0		\$23,142.00	Polymershapes LLC
										Total:		2,688								\$23,142.00	

Plex 1/10/2019 1:26 PM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041426**

Supplier: SAB003-VU
Polymershapes LLC
P.O. Box 15500 Station A
Toronto
ON
M5W 1C1 Canada
Phone: 613-745-7043
Fax: 613-745-4291

PO No: PO041426

PO Date: 10/23/18

Due Date: 12/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
OCT 25 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: COD

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		MLEXS.125-F60029-04		GE Plastics Lexan Sheet (Dark Grey) : MATERIAL: GE PLASTIC LEXAN™ SHEET receive sf 84 sheet 48" x 96" x .125" F60029 color code GY3778	Firmed	-	12/21/18	2,688 sf	0 sf	2,688 sf	\$8.59375/sf	\$23,100.00

Grand Total: \$23,100.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/23/18 2:29 PM dart.lavoie.chantal

Chantal Lavoie

From: Olga Kuchyna <okuchyna@polymershapes.com>
Sent: Tuesday, October 23, 2018 11:42 AM
To: Chantal Lavoie
Subject: RE: quote

Hi Chantal,

As per your request, here is the price and lead time:

F60029 GY3778 Sheet
.125 x 48" x 96"

42 sheets (1000 lbs) @ \$320.00/sheet USD

13440.00\$

Or

84 sheets (2000lbs) @ \$275.50/sheet USD

23100.00\$

Lead time: 8 -10 weeks approx..

Thank you,
Olga Kuchyna
Représentante Ventes Internes / Service à la Clientèle

Polymershapes Distribution Canada Inc.
1665 55ième Avenue
Dorval, QC, H9P 2W3

T: 514-422-1048
F: 514-422-1055
E: okuchyna@polymershapes.com
W: www.polymershapes.com **NOUVEAU!!!!**

Polymershapes Montréal est certifié AS9120B:2016, EN9120B:2016, JISQ9120:2016 et ISO9001:2015.

 **Polymershapes**
You're the Center of All We Do

À moins qu'il en soit convenu autrement dans un document signé par les deux parties, toute vente par Polymershapes (« Polymershapes ») est effectuée exclusivement aux termes et conditions de vente standard de Polymershapes, qui peuvent être obtenues sur demande et en ligne à l'adresse www.polymershapes.com. POLYMERSHAPES NE DONNE AUCUNE GARANTIE, EXPRESSE OU IMPLICITE QUANT AUX RÉSULTATS, À L'EFFICACITÉ OU À LA SÉCURITÉ DE L'UTILISATION DE SES PRODUITS POUR TOUTE APPLICATION PAR SES CLIENTS. Aucune disposition du présent document ou de tout autre document, ni aucune recommandation ou aucun conseil verbal, ne sera réputé modifier, faire varier, remplacer ou annuler toute disposition des Conditions Standards de Vente ou de la présente exclusion de responsabilité. Aucun énoncé figurant aux présentes relativement à l'utilisation éventuelle ou suggérée de tout matériau, produit, service ou conception n'a pour but d'accorder, ni ne doit être interprété comme accordant, une licence sur les droits de brevet ou d'autres droits de propriété intellectuelle de Polymershapes ou de l'une de ses filiales ou d'un membre de son groupe couvrant cette utilisation ou cette conception, et ne doit pas être interprété comme une recommandation relative à l'utilisation de ce matériau, produit, service ou conception en violation d'un droit de brevet ou d'un autre droit de propriété intellectuelle.

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]
Sent: Monday, October 22, 2018 8:24 AM

To: Olga Kuchyna <okuchyna@polymershapes.com>

Subject: quote

Good morning Olga,
Please advise price an delivery on mat'l.

Lexan sheet F60029 color 04 (GY3778) dark grey .125" thick x minimum.

Thanks

Chantal

Chantal Lavoie

Purchasing Coordinator

DART AEROSPACE

T 1 613 632-5200

F 1 613 632-1053

E clavoie@dartaero.com

1 800 556- 4166

www.dartaerospace.com



This e-mail message has been scanned by SEG Cloud

Chantal Lavoie

From: Chantal Lavoie
Sent: Monday, October 22, 2018 8:25 AM
To: 'Olga Kuchyna'
Subject: quote

Good morning Olga,
Please advise price an delivery on mat'I.

Lexan sheet F60029 color 04 (GY3778) dark grey .125" thick x minimum.
Thanks
Chantal

Chantal Lavoie
Purchasing Coordinator

DART AEROSPACE
T 1 613 632-5200
F 1 613 632-1053
E clavoie@dartaero.com
1 800 556- 4166
www.dartaerospace.com



PURCHASE MATERIAL: GE PLASTICS LEXAN™ SHEET

PART NUMBER: MLEXS.TTT-X-YY

WHERE TTT = THICKNESS (THOUSANDTHS OF AN INCH)
X = GE POLYMERSHAPES MATERIAL/TEXTURE CODE (PER TABLE BELOW)
YY = COLOUR CODE (PER TABLE BELOW)

GE POLYMERSHAPES MATERIAL/TEXTURE CODE TABLE:

MATERIAL/ TEXTURE CODE	MATERIAL	SURFACE TEXTURE
9034	LEXAN 9034	SMOOTH
F6005	LEXAN F6000	VELVET/POLISHED
F6006	LEXAN F6000	SUEDE/POLISHED
F60011	LEXAN F6000	HAIRCELL/POLISHED
F60012	LEXAN F6000	HAIRCELL/POLISHED
F60025	LEXAN F6000	POLISHED/POLISHED
F60029	LEXAN F6000	HEAVY HAIRCELL/COBB
90318	LEXAN 90318	PROTECT-A-GLAZE



COLOUR CODE TABLE:

COLOUR CODE	GE POLYMERSHAPES COLOUR CODE	COLOUR NAME
01	N/A	CLEAR
02	701	BLACK
03	8063	OFF WHITE
04	GY3778	DARK GREY
05	50032	BEIGE
06	WH1158	WHITE
07	GY5B133	LIGHT GREY
08	112	CLEAR



EXAMPLES:

0.125 THICK, SMOOTH, CLEAR SHEET

0.063 THICK, HEAVY HAIRCELL/COBB TEXTURE, DARK GREY SHEET

0.080 THICK, SUEDE/POLISHED TEXTURE, BLACK SHEET

0.020 THICK, HAIRCELL/POLISHED TEXTURE, BEIGE SHEET

0.118 THICK, PROTECT-A-GLAZE, CLEAR SHEET

= MLEXS.125-9034-01

= MLEXS.063-F60029-04

= MLEXS.080-F6006-02

= MLEXS.020-F60011-05

= MLEXS.118-90318-08



PREFERRED SIZE: 0.TTT BY 4ft BY 8ft

RELEASED
09/05/05

C	ADD LEXAN 90318 AND COLOUR CODE 08	PH	09.01.29
B	ADDED COLOUR CODE 07; UPDATED SHEET FORMAT	LE	07.10.10
A	NEW ISSUE; REPLACES M-LEXAN-S	CB	07.05.16
REV.	DESCRIPTION	BY	DATE
DESIGN	CB	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. C
MFG. APPR.	N/A	MLEXS	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	LEXAN SHEET	NTS
DATE	09.01.29	COPYRIGHT © 2007 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

Expéditeur à:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
CANADA
téléphone - 1 (613) 6325200

Facturer à:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
Canada

BORDEREAU D'EXPÉDITION

DATE:

09-JAN-2019

COMMANDE:

93038694

MODALITÉS DE PAIEMENT:

CA NET 30
F.A.B.

BON DE COMMANDE:

ENTREPÔT POLYMERSHAPES - MONTREAL QC
Dorval, QC, H9P 2W3, CA.,

BON DE COMMANDE:

PO041426

MODALITÉS DE PAIEMENT:

Collect Freight REPRESENTANT:
MONTREAL HOUSE

TÉL. DE LA PERSONNE-RESSOURCE:
0014005000120

DATE DE LA
COMMANDE:
25-OCT-18

NOM POUR LIVRAISON:
50881479

N° DE CONNAISSANCE
JOURNEY

TRANSPORTEUR DE MARCHANDISES:
CUSTOMER CHOICE - REVIEW NOTES

COMMENTAIRE SUR FRAIS DE TRANSPORT:

CATÉGORIE NUMÉRO DE PIÈCE / DESCRIPTION DE L'ARTICLE

1 12719101
PC SH 0.125 48X96 GY GY3778 DVTP L FR NM I LEXAN F60029
INSTRUCTIONS SPÉCIALES: C OF C FAR 25.853F1A1
Numéros de LOT:
(84 Qlé)

DATE D'EXPÉDITION	QTE COMMANDEE	QTE EXPÉDIEE	QTE NON EXPÉDIEE	UDM
		84	0	SH

REÇU EN BON ÉTAT

Signé:

Date:

À moins qu'il en soit convenu autrement dans un document signé par les deux parties, toute vente par Polymershapes est effectuée exclusivement aux termes des conditions de vente standard de Polymershapes, qui peuvent être obtenues sur demande et en ligne à l'adresse www.polymershapes.com. BIEN QUE LES RENSEIGNEMENTS, LES RECOMMANDATIONS OU LES CONSEILS FIGURANT AUX PRÉSENTES SOIENT DONNÉS DE BONNE FOI, POLYMERSHAPES NE DONNE AUCUNE GARANTIE, EXPRESSE OU IMPLICITE, QUANT AUX RÉSULTATS, À L'EFFICACITÉ OU À LA SÉCURITÉ DE TOUTE CONCEPTION CONTENANT DES PRODUITS, MATÉRIAUX, SERVICES, RECOMMANDATIONS OU CONSEILS DE POLYMERSHAPES. SAUF TEL QU'IL EST INDIQUÉ DANS LES CONDITIONS DE VENTE STANDARD DE POLYMERSHAPES, POLYMERSHAPES ET SES REPRÉSENTANTS NE SONT EN AUCUN CAS RESPONSABLES DE TOUTE PERTE DÉCOULANT DE L'UTILISATION DE SES MATÉRIAUX, PRODUITS OU SERVICES DÉCRITS AUX PRÉSENTES

Chaque utilisateur assume l'entière responsabilité de ses décisions quant au caractère convenable des produits, des matériaux, des services, des recommandations ou des conseils pour sa propre utilisation. Chaque utilisateur doit identifier et effectuer tous les tests et analyses nécessaires pour s'assurer que ses pièces finies contenant des produits, matériaux ou services achetés de Polymershapes seront sûres et pourront être utilisées dans des conditions d'utilisation finales. Aucune disposition du présent document ou de tout autre document, ni aucune recommandation ou aucun conseil verbal, ne sera réputé modifier, faire varier, remplacer ou annuler toute disposition des conditions de vente de Polymershapes ou de la présente exclusion de responsabilité, à moins que cette modification ne soit précisément acceptée dans un écrit signé par Polymershapes. Aucun énoncé figurant aux présentes relatives à l'utilisation éventuelle ou suggérée de tout matériau, produit, service ou conception n'a pour but d'accorder, ni ne doit être interprété comme accordant, une licence sur les droits de brevet ou d'autres droits de propriété intellectuelle de Polymershapes ou de l'une de ses filiales ou d'un membre de son groupe couvrant cette utilisation ou cette conception, et ne doit pas être interprété comme une recommandation relative à l'utilisation de ce matériau, produit, service ou concept en violation d'un droit de brevet ou d'un autre droit de propriété intellectuelle.

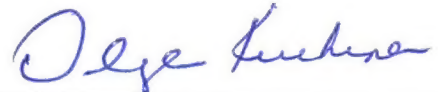
Rapport de fin de

Certificate of Conformance1665 55th Avenue
Dorval, Quebec,
H9P 2W3**Date:** January 9, 2019**Attn:** RECEIVING DEPARTMENT**Customer P.O. Number:** PO041426**To:** DART AEROSPACE LTD.**Sales Order No:** 93038694**Address:** 1270 ABERDEEN STREET
HAWKESBURY, ON.**Manufacturer's Reference:** 2616253**Our Reference:** MTL-107783

It is hereby certified that, to the best of Polymershapes Distribution Canada knowledge, the product information provided below conforms to the corresponding information in the possession of Polymershapes Distribution Canada with respect to such products. This certification and the sale of products are, unless otherwise agreed to in writing, subject to Polymershapes Distribution Canada standard conditions of sale. This document shall not be reproduced, except in full, without prior written approval.

Quantity	Description	Lot Number/Spec.
84 SHTS	PC SH 0.125 48X96 GY GY3778 DVTPL FR NM LEXAN F60029	0009345094 FAR 25.853F1AI

Polymershapes Canada Distribution Inc.

By:**Title:**

Quality Coordinator

Certificate of Analysis

Certificate Type:

 Insp. certificate "3.1" EN
10204

Date printed: JAN/09/2019

 POLYMER SHAPES - MTL
1665 55TH AVENUE
Quebec
H9P 2W3
DORVAL
Canada

Shipped from details:

 SABIC INNOVATIVE PLASTICS
CANADA INC.
44 NORMAR RD
K9A 4K2
COBOURG
Canada

Material Number	22072108
Material Description	F60029-GY3778-3.200-1219.0-2439-409
Material Group	LEXAN# sheet
Batch Number	0009345094
Manufacturing Plant	Cobourg
Manufacturing Date	JAN/03/2019
Specification	FAR 25.853F1AI

Characteristic	Unit	Value	Lower Limit	Upper Limit	Inspection method
GAUGE IN IN	Inch	0.1274	0.1188	0.1313	SABIC
WIDTH IN IN	Inch	48.625	48.500	48.750	SABIC
LENGTH IN IN	Inch	96.75	96.50	97.00	SABIC
COLOR DE		0.71	0.00	1.00	SABIC
GLOSS 60° UNSCREEN TOP	GlossUn	2.3	1.0	4.0	ASTM D523
SHRINKAGE LEXAN SHEET	%	3.0		20.0	SABIC
FLATNESS	Inch	0.30	0.00	0.30	SABIC
SQUARENESS	Inch	0.25	0.00	0.25	SABIC
VISUAL INSPECTION	-	Pass	-	-	SABIC
VISUAL INSPECTION RIPPLE/DIST	-	Pass	-	-	SABIC
DIE LINES	count	5		5	SABIC
INCLUSIONS P/F	-	Pass	-	-	SABIC
BLACK SPECKS	-	Pass	-	-	SABIC
FAA 60 EXT TIME	s	1	0	15	SABIC

Certificate of Analysis

Certificate Type:

Insp. certificate "3.1" EN
10204

Date printed: JAN/09/2019



POLYMER SHAPES - MTL
1665 55TH AVENUE
Quebec
H9P 2W3
DORVAL
Canada

Shipped from details:

SABIC INNOVATIVE PLASTICS
CANADA INC.
44 NORMAR RD
K9A 4K2
COBOURG
Canada

FAA 60 BURN LENGTH	Inch	1.5	6.0	SABIC
FAA 60 DRIP TIME	s	0	0	3
				SABIC

General Note : This document is computer generated and does not require a signature

Contact information can be found on www.SABIC.com.

DISCLAIMER: THE MATERIALS, PRODUCTS AND SERVICES OF SAUDI BASIC INDUSTRIES CORPORATION (SABIC) OR ITS SUBSIDIARIES OR AFFILIATES (#SELLER") ARE SOLD SUBJECT TO SELLER'S STANDARD CONDITIONS OF SALE, WHICH ARE AVAILABLE UPON REQUEST. INFORMATION AND RECOMMENDATIONS CONTAINED IN THIS DOCUMENT ARE GIVEN IN GOOD FAITH. HOWEVER, SELLER MAKES NO EXPRESS OR IMPLIED REPRESENTATION, WARRANTY OR GUARANTEE (i) THAT ANY RESULTS DESCRIBED IN THIS DOCUMENT WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN OR APPLICATION INCORPORATING SELLER'S MATERIALS, PRODUCTS, SERVICES OR RECOMMENDATIONS. UNLESS OTHERWISE PROVIDED IN SELLER'S STANDARD CONDITIONS OF SALE, SELLER SHALL NOT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS, SERVICES OR RECOMMENDATIONS DESCRIBED IN THIS DOCUMENT. Each user is responsible for making its own determination as to the suitability of Seller's materials, products, services or recommendations for the user's particular use through appropriate end-use and other testing and analysis. Nothing in any document or oral statement shall be deemed to alter or waive any provision of Seller's Standard Conditions of Sale or this Disclaimer, unless it is specifically agreed to in a writing signed by Seller. Statements by Seller concerning a possible use of any material, product, service or design do not, are not intended to, and should not be construed to grant any license under any patent or other intellectual property right of Seller or as a recommendation for the use of any material, product, service or design in a manner that infringes any patent or other intellectual property right.

SABIC and brands marked with # are trademarks of SABIC or its subsidiaries or affiliates.

© 2015 Saudi Basic Industries Corporation (SABIC). All Rights Reserved.

Any brands, products or services of other companies referenced in this document are the trademarks, service marks and/or trade names of their respective holders.

*** End ***

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MLEXS.125-F60029-04

PO / BATCH NO.: P0041426/S/43881

DATE: 19/01/10

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.125"

QUANTITY RECEIVED: 2688sf

THICKNESS RECEIVED: 0.125"

QUANTITY INSPECTED: 2688sf

SHEET SIZE ORDERED: 4'x8'

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>N</u>	
CORRECT FINISH	<u>Y</u>	N	
CORROSION	Y	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	N	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u>	N	<u>LEXAN F60029 GY3778</u>
CORRECT THICKNESS	<u>Y</u>	N	
PHOTO REQUIRED	Y	<u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u>	N	<u>P0041426</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	N	
CORRECT M# ON THE MATERIAL	<u>Y</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> 61 <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>19/01/10</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in